



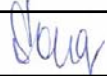
SPECIFICATION OF ELECTRET CONDENSER MICROPHONE

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MODEL NO. : UB-45L37-RC33

DIRECTIVITY : UNI-DIRECTIONAL

		Prepared	Checked	Approved
	Name			
	Sign.			
BSE		Prepared	Checked	Approved
	Name	K.H.Kim	J. M. Kim	C.D.Song
	Sign.			

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※ All Parts are Halogen Free Material.

SPECIFICATION HISTORY

History Change	Date	Item	Contents	Grounds
ISSUE From BSE To	2010.02.24	UB-45L37-RC33	1 st Submission of Microphone spec.	
ISSUE From To				
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1. SCOPE

This specification shall be applied to electret condenser microphone (ECM)

2. MODEL NO.

UB-45L37-RC33

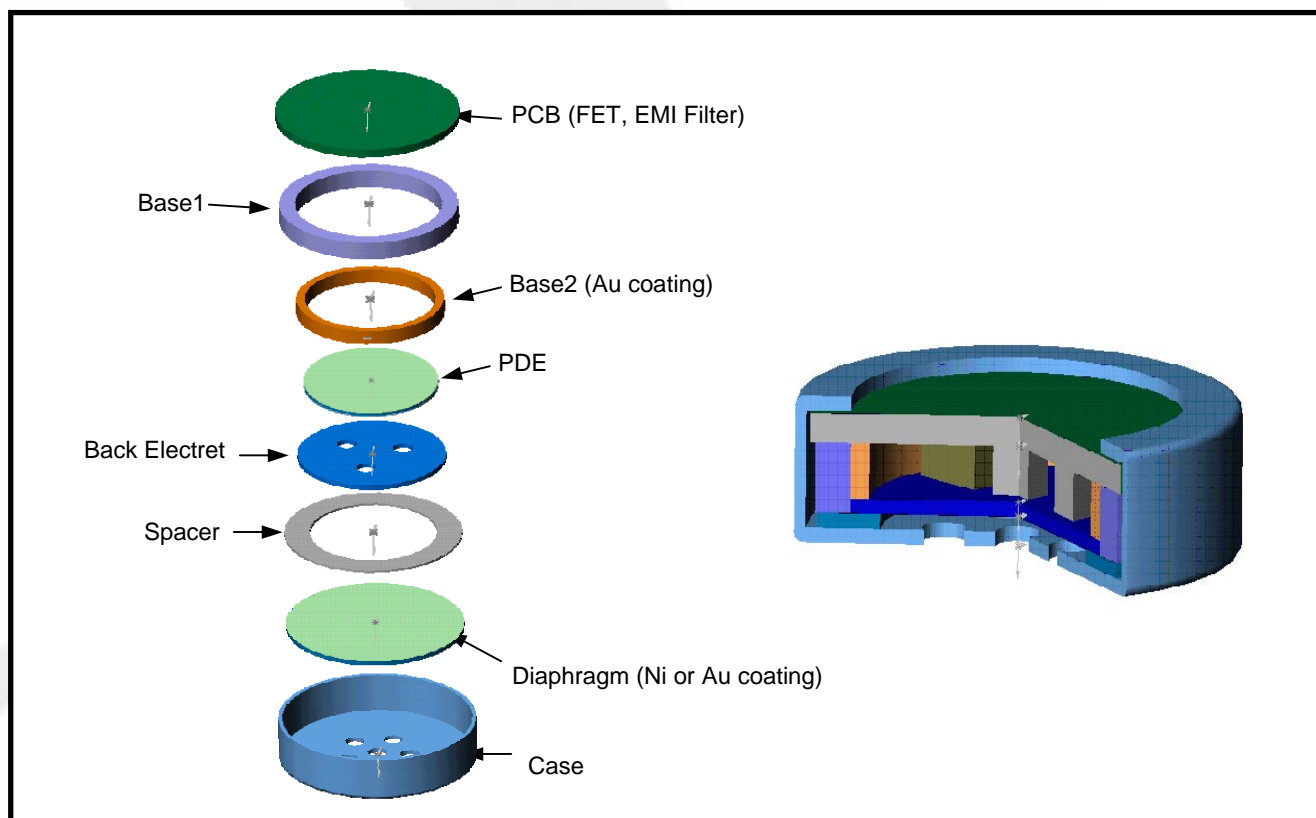
3. ELECTRICAL CHARACTERISTICS

Temp. = 23 ± 2 °C

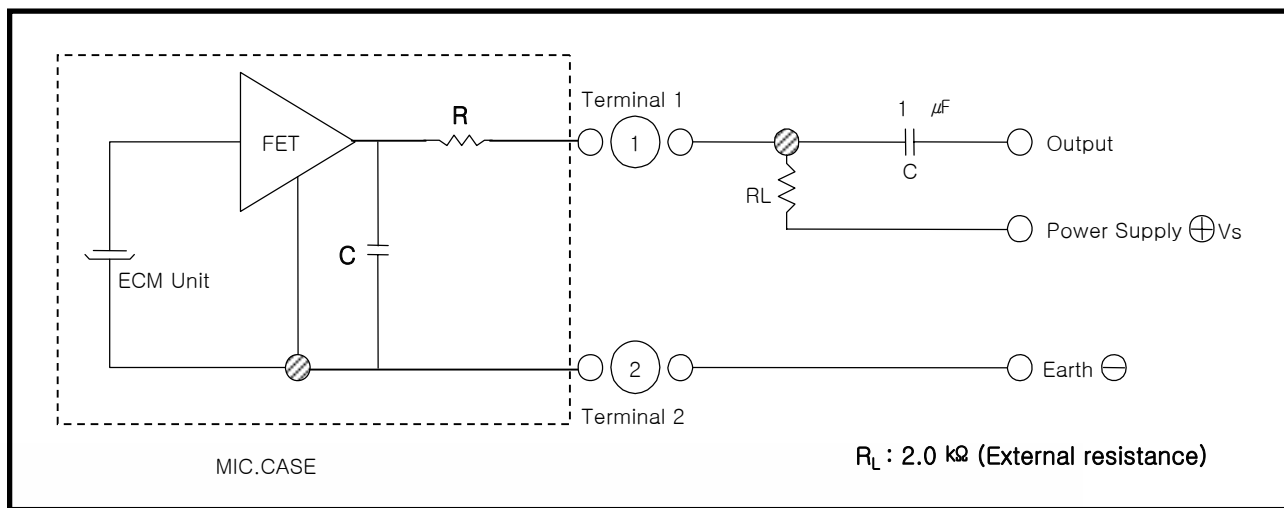
Room Humidity = 65 ± 5 %

NO.	Parameter	Symbol	Condition	Limits			Unit
				Min.	Center	Max.	
1	Sensitivity	S	f=1kHz, S.P.L =1Pa, 0dB=1V/Pa	-40	-37	-34	dB
2	Output impedance	Z _{OUT}	f= 1kHz			2.0	kΩ
3	Current Consumption	I _{DSS}	V _{CC} =1.5V , R _L = 2.0kΩ			500	μA
4	Signal to Noise Ratio	S/N	f=1kHz, S.P.L =1Pa (A-Weighted Curve)	70			dB
5	Decreasing Voltage	ΔS-VS	V _{CC} =1.5V to 1.0V			-3	dB
6	Operating Voltage			1		10	V
7	Maximum input S.P.L.					110	dB
8	Front to Rear Ratio	0°/180°	f= 1kHz	15			dB

4. STRUCTURE OF ELECTRET CONDENSER MICROPHONE



5. MEASUREMENT CIRCUIT



6. TYPICAL FREQUENCY RESPONSE CURVE (Far Field)

Far field Measurement Conditions.

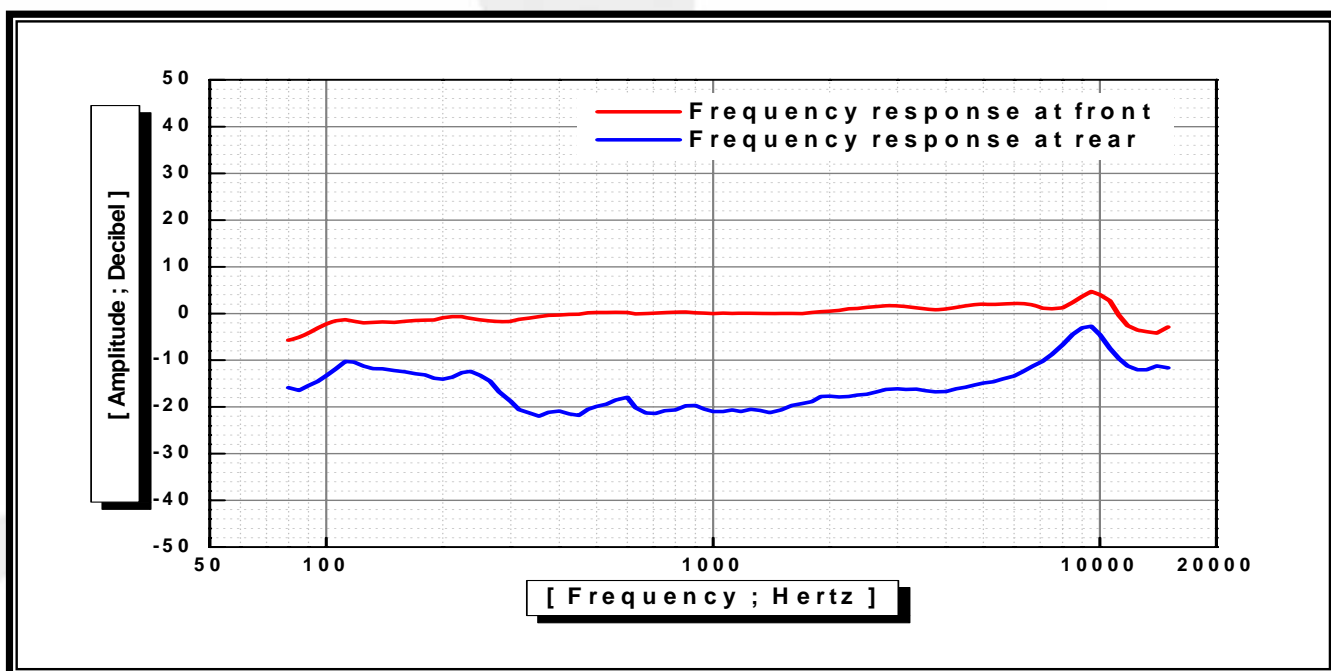
Temperature : $23 \pm 2 \text{ }^\circ\text{C}$

Bias Voltage : 1.5V (with 2.0k Ω series resistor)

Acoustic stimulus : 1Pa (94dB SPL at 1kHz) at 50 cm from the loud-speaker.

The loud-speaker must be calibrated to make a flat frequency response input signal

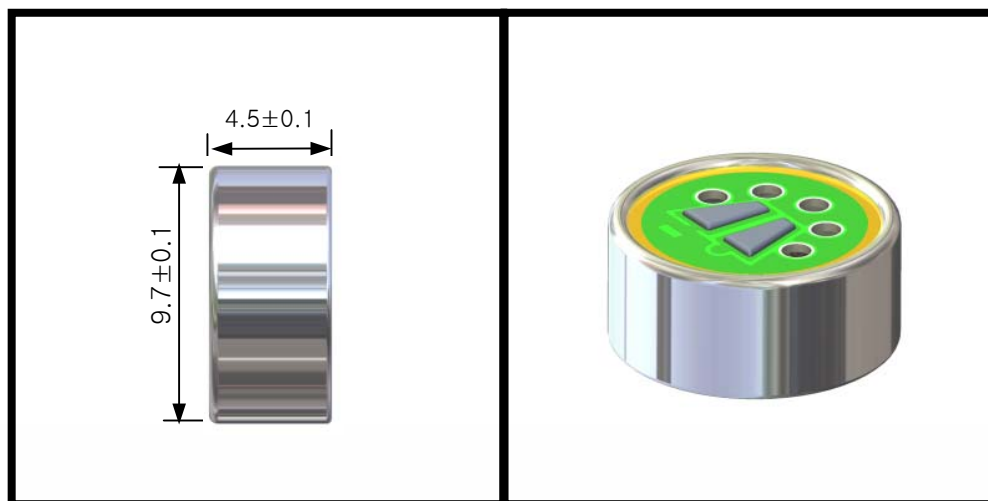
Position : The frequency response of microphone unit measured at 50cm from the loud-speaker



7. MECHANICAL CHARACTERISTICS

※ PCB design can be changed by model No..

■ Lead Wire Type



8. RELIABILITY TEST

8.1 VIBRATION TEST

To be no interference in operation after vibrations. 10Hz to 55Hz for 1 minute full amplitude 1.52mm , for 2 hours at three axes

8.2 DROP TEST

To be no interference in operation after dropped to concrete floor three times from 1 meter height in state of packing

8.3 TEMPERATURE TEST

- After exposure at 70°C for 200 hours, sensitivity to be within ± 3 dB from initial sensitivity.
(The measurement to be done after 2 hours of conditioning at room temperature)
- After exposure at -25°C for 200 hours, sensitivity to be within ± 3 dB from initial sensitivity.
(The measurement to be done after 2 hours of conditioning at room temperature)

8.4 TEMPERATURE CYCLE TEST

After exposure at -25°C for 30 minutes, at 20°C for 10 minutes, at 70°C for 30 minutes, at 20°C for 10 minutes. 5 cycles, sensitivity to be within ± 3 dB from initial sensitivity
(The measurement to be done after 2 hours of conditioning at room temperature)

8.5 TEMPERATURE SHOCK

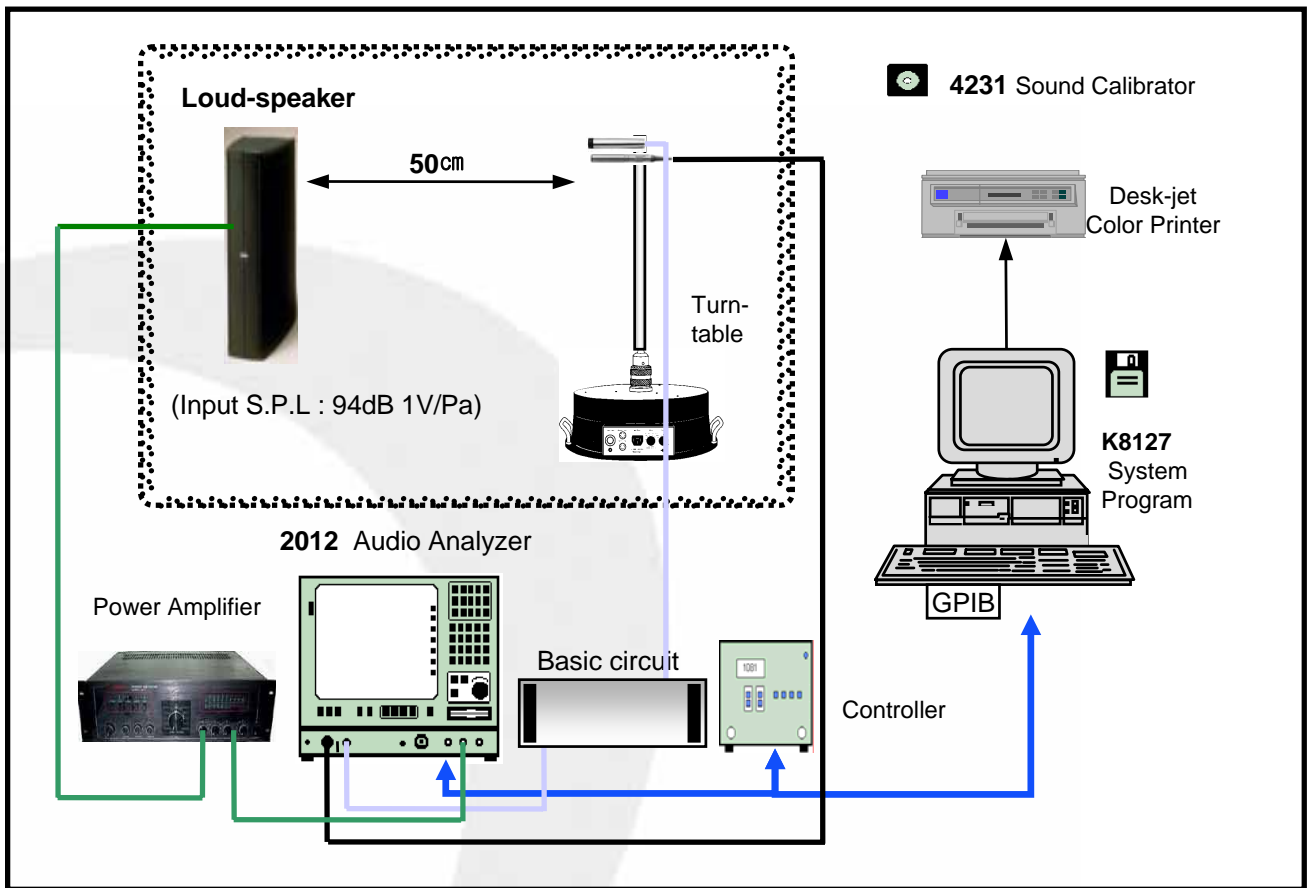
Temperature change from -40°C to 85°C for 30 minutes . (changing time : 20 sec.)
After 32 cycles, sensitivity to be within ± 3 dB from initial sensitivity
(The measurement to be done after 2 hours of conditioning at room temperature)

9 . TEMPERATURE CONDITIONS

9.1 STORAGE TEMPERATURE : $-25^{\circ}\text{C} \sim +70^{\circ}\text{C}$

9.2 OPERATING TEMPERATURE : $-25^{\circ}\text{C} \sim +70^{\circ}\text{C}$

10. MEASUREMENT SYSTEM

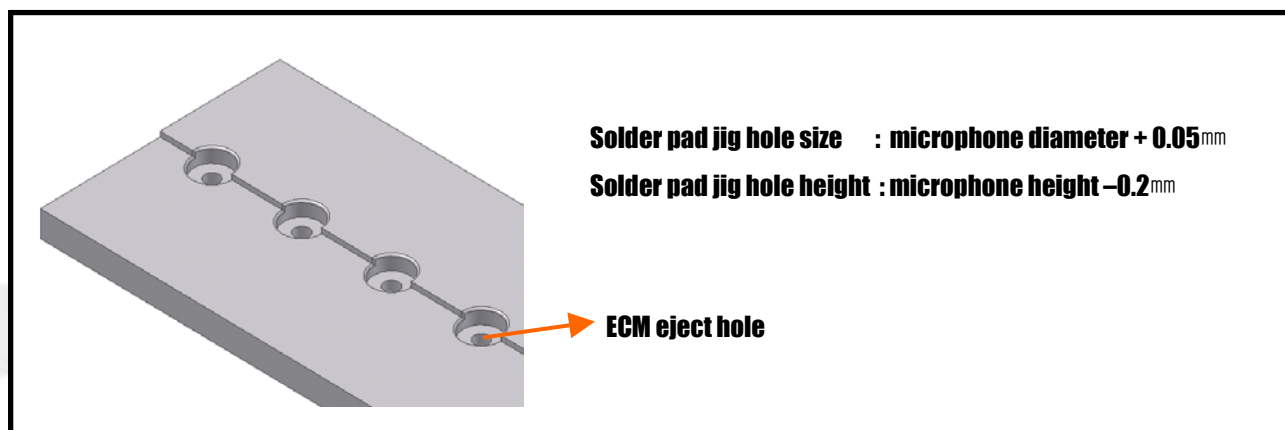


11. REGARDING THE SOLDERING OPERATION

Every ECM contains a FET with microphone body.

This FET is easy to damageable from excessive heat and electrical shock. Proper attention for the soldering work is required same as followings.

- Recommend to use high frequency soldering iron and apply $330\pm 10^{\circ}\text{C}$ temperature range
- Soldering should be accomplished within 0.7 ± 0.3 seconds at each terminal so as not to be overheated.
- Do not make a cavity at the surface of lead lump on the PCB. wiring board.
(Opened cavity will influence to the sensitivity of ECM)
- Optimal design for heat sink pad is same as below.



12. CAUTION WITH USING ECM (ELECTRET CONDENSER MICROPHONE)

12-1 X-RAY INSPECTION

- Don't do the X-ray inspection ECM after assembled on the main board

12-2 CLEANING PROCESS

- Don't do the cleaning process with any kind of volatile solvent (Acetone, TCE, alcohol, etc.), water, or detergent
- Any dust or particle got into ECM can reduce the sensitivity of the microphone

12-3 ULTRASONIC WELDING

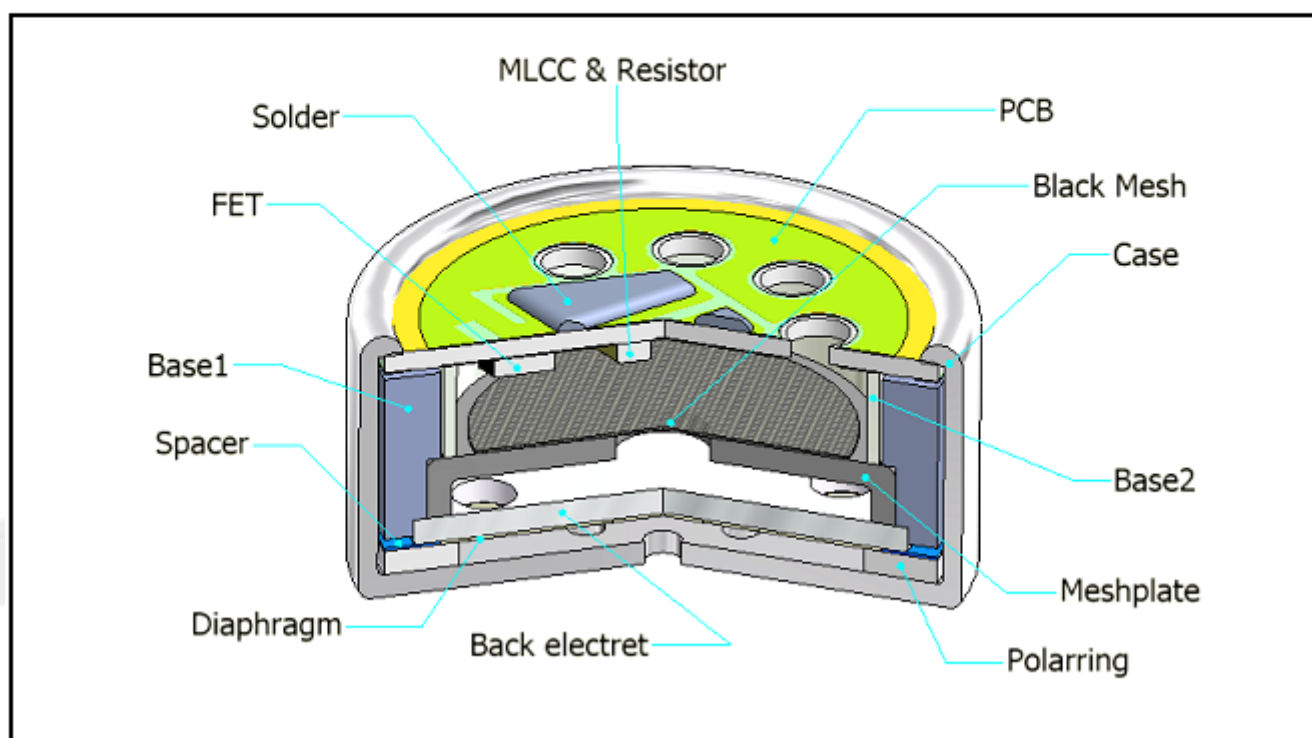
- It's possible to affect the acoustic properties depending on the process conditions.

12-4 SOLDERING

- It's possible to affect the acoustic properties depending on the wave soldering conditions.
(this process applied for only pin type microphone)

MATERIAL LIST

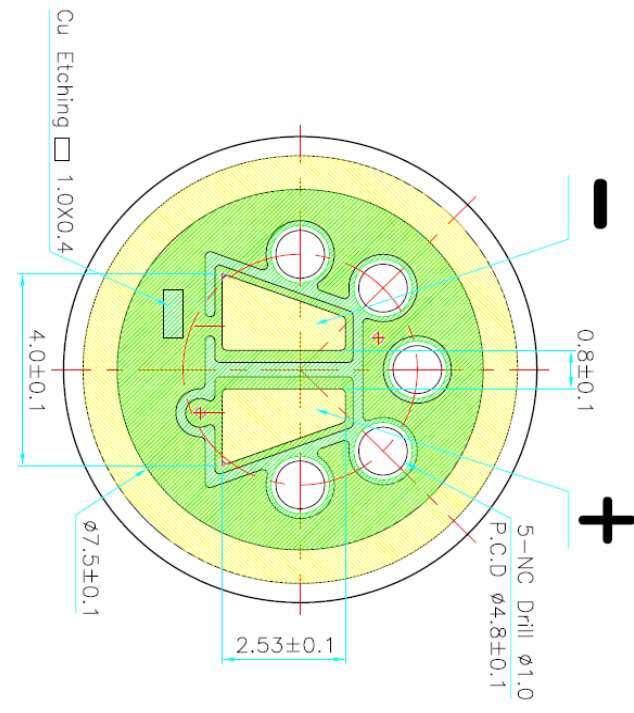
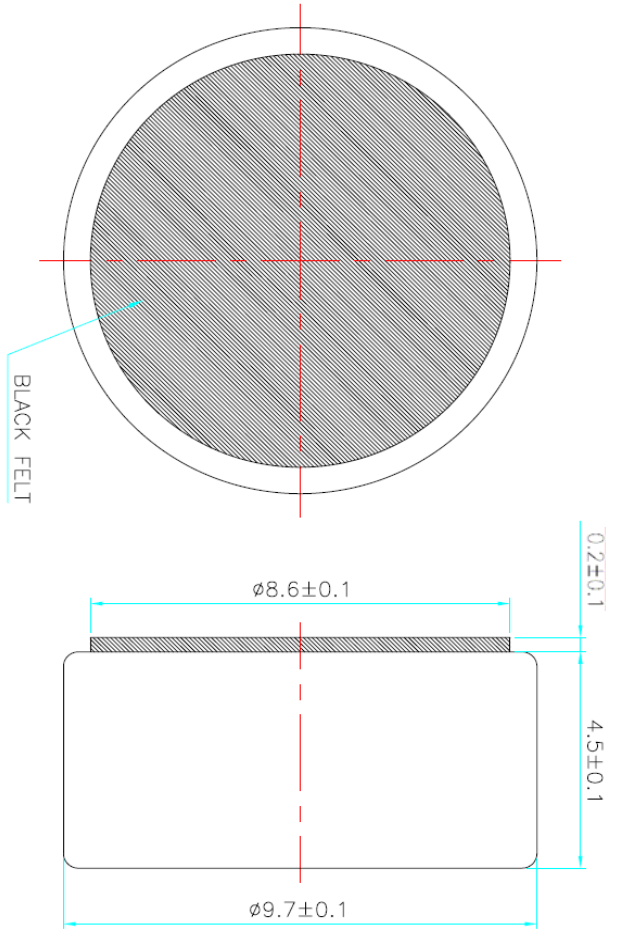
MODEL : UB-45L-RC33[HF]	Drawing Date : 2010. 01. 16
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PART NAME	MATERIAL
CONVERTER (F.E.T)	RS905T
CASE	ALUMINUM
BASE1	PBT
BASE2	BRASS(Ni coating)
PCB	GLASS EPOXY 0.3t H/H oz
BACK ELECTRET	BACK PLATE
SPACER	THIN FILM
DIAPHRAGM	GOLD METALIZED FILM
MESH PLATE	SUS304
MESH(woven fabric)	POLY ESTER
MLCC	3.3nF (1005 TYPE)
RESISTOR	100Ω (1005 TYPE)

REF. NO

REV	NO	CONTENTS	BY	DATE	APPROVED



NO	NAME	QTY	DESCRIPTION	REMARKS
LIST OF MATERIALS				
UNLESS TOLERANCE ARE SPECIFIED				
3 DECIMAL DIMENSIONAL WILL BE ±0.05mm				
2 DECIMAL DIMENSIONAL WILL BE ±0.02mm				
1 DECIMAL DIMENSIONAL WILL BE ±0.1mm				
BSE CO.,LTD.				

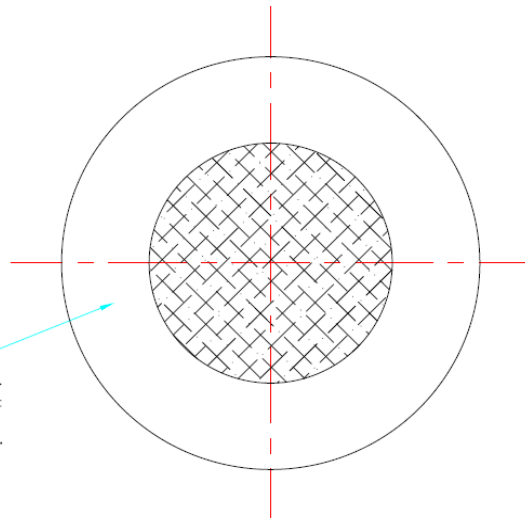
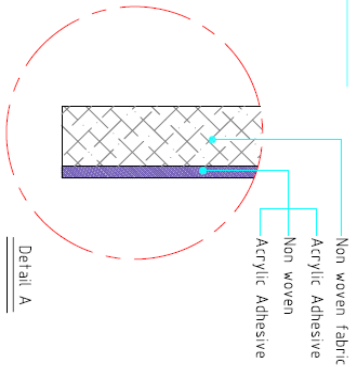
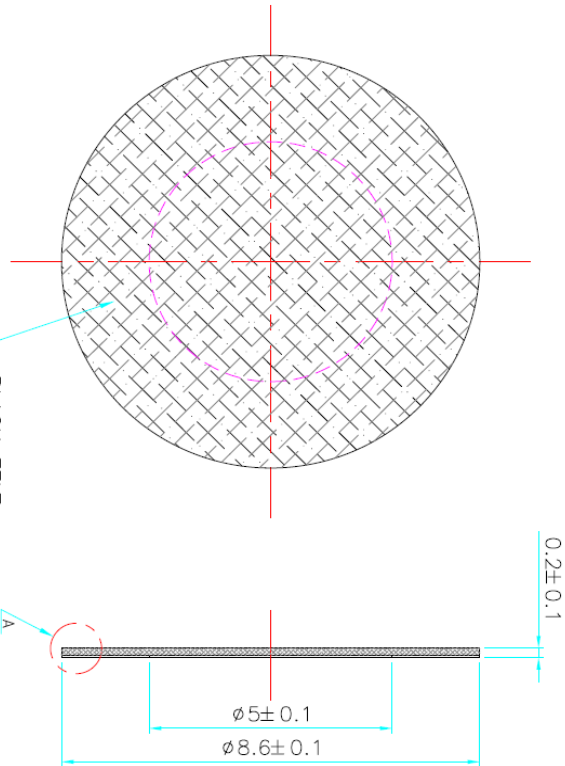
DRAWING NAME		Ø9.7X4.5MM UNI C-MIC ASSEMBLY	
DRAWN	H.J.Kim	PART NAME	BACK RELECTOR CONDENSER MICROPHON
DESIGNED	H.J.Kim	PART NO.	BECM-9745U H/F
PROCESS CHECKED	W.T.Lee	MODEL NO.	UB-45L-RC33 H/F
APPROVED	C.D.Song	DATE	2010.01.14
SHEETS		SCALE	10/1
SHEET NO.		MODEL YR	2010
DRAWING NO.			

844 BSRD 03-03

REV 2 (2003. 11)

REF. NO

REV.	NO	CONTENTS	BY	DATE	APPROVED
△	△				



NO	NAME	QTY	DESCRIPTION	REMARKS
LIST OF MATERIALS				
			UNLESS TOLERANCE ARE SPECIFIED	
			3 DECIMAL DIMENSIONAL WILL BE ±0.02mm	
			2 DECIMAL DIMENSIONAL WILL BE ±0.02mm	
			1 DECIMAL DIMENSIONAL WILL BE ±0.1mm	

DRAWING NAME		Ø9.7X4.5MM UNI C-MIC ASSEMBLY	
DRAWN	D.S.Lee	PART NAME (UNIDIRECTIONAL TYPE)	BACK MOUNTING CONDENSER MICROPHONE
DESIGNED	D.S.Lee	PART NO.	Dust cloth
PROCESS CHECKED	W.T.Lee	MODEL NO.	9745 dust cloth
APPROVED	C.D.Song	DATE	2010.01.14
SHEETS		SCALE	10/1
SHEET NO.		MODEL YR	2010
		DRAWING NO.	

양식 BSRD 03-03

REV 2 (2003. 11)